



Petro Specialties, Inc.

Operation & Maintenance (O&M) Manual

PetroVac - Vacuum Pump System (Patent Pending)

1. System Overview

The PetroVac vacuum pump system maintains a vacuum in the interstitial space to detect leaks in double-walled tanks and piping. The TLS-450Plus console monitors vacuum levels, controls the pump, and provides alarms for abnormal conditions.

2. Sequence of Operations

1. TLS-450 monitors vacuum in the interstitial space.
2. System maintains vacuum between -9 psid and -3 psid.
3. If vacuum degrades, the TLS-450 energizes the PetroVac pump via the turbine relay.
4. The SCLD card scans every 8 seconds for readings.
5. Alarm is triggered if vacuum drops to within 1.7 psi of atmospheric pressure.
6. Warning is triggered if replenishment flow exceeds 100 liters/hour.
7. Alarms and warnings are displayed visually and audibly on the TLS-450 console.
8. Conform that the TLS450Plus is programmed for positive shutdown of the PetroVac if liquid is detected in a vacuum sensor.
9. Product delivery can be disabled if any alarm is detected (if permitted by code).
10. Manual intervention is required to diagnose, clear alarms, and restart the system.

3. Routine Maintenance

- **Monthly:** Inspect vacuum tubing and fittings for leaks or damage.
- **Quarterly:** Check for any blockages or liquid accumulation in the filter housing.
- **Annually:** Perform the monitoring certification to include cycling the PetroVac system per the State of California Code of Regulations, Title 23, Division 3 Chapter 16 and your local CUPA requirements. Verify and certify that the Petrovac will not draw greater than 16 in. Hg utilizing the vacuum relief valve, adjust as required.
- **As Needed:** Replace vacuum tubing or fittings if leaks are detected. Ensure all wiring remains secure and undamaged.

4. Troubleshooting

| Symptom | Possible Cause | Action |
|------------------------|--------------------------|---|
| No vacuum | Pump not running | Check power and control box |
| Frequent alarms | Leak in system or tubing | Inspect all connections and interstitial space |
| No alarm when expected | Faulty sensor or console | Contact a Veeder Root technician for assistance |

5. System Shutdown and Restart

- To shut down, use the power switch on the control box.
- To restart after an alarm, diagnose and resolve the cause, clear the alarm on the TLS-450 console, and restore power to the system.

Contact Information:

Petro Specialties, Inc.

27570 Commerce Center Dr #228

Temecula, CA 92590

Phone: (888) 606-8265

info@petrospecialties.com

www.petrospecialties.com

**Disclaimer**

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Veeder-Root has granted limited approval for the use of the PetroVac system as a vacuum source with the TLS-450Plus console and SCLD system, in place of a submersible turbine pump, for specific applications as evaluated by Ken Wilcox Associates. Documentation of this limited approval from Veeder-Root is available from Petro Specialties, Inc. upon request.

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